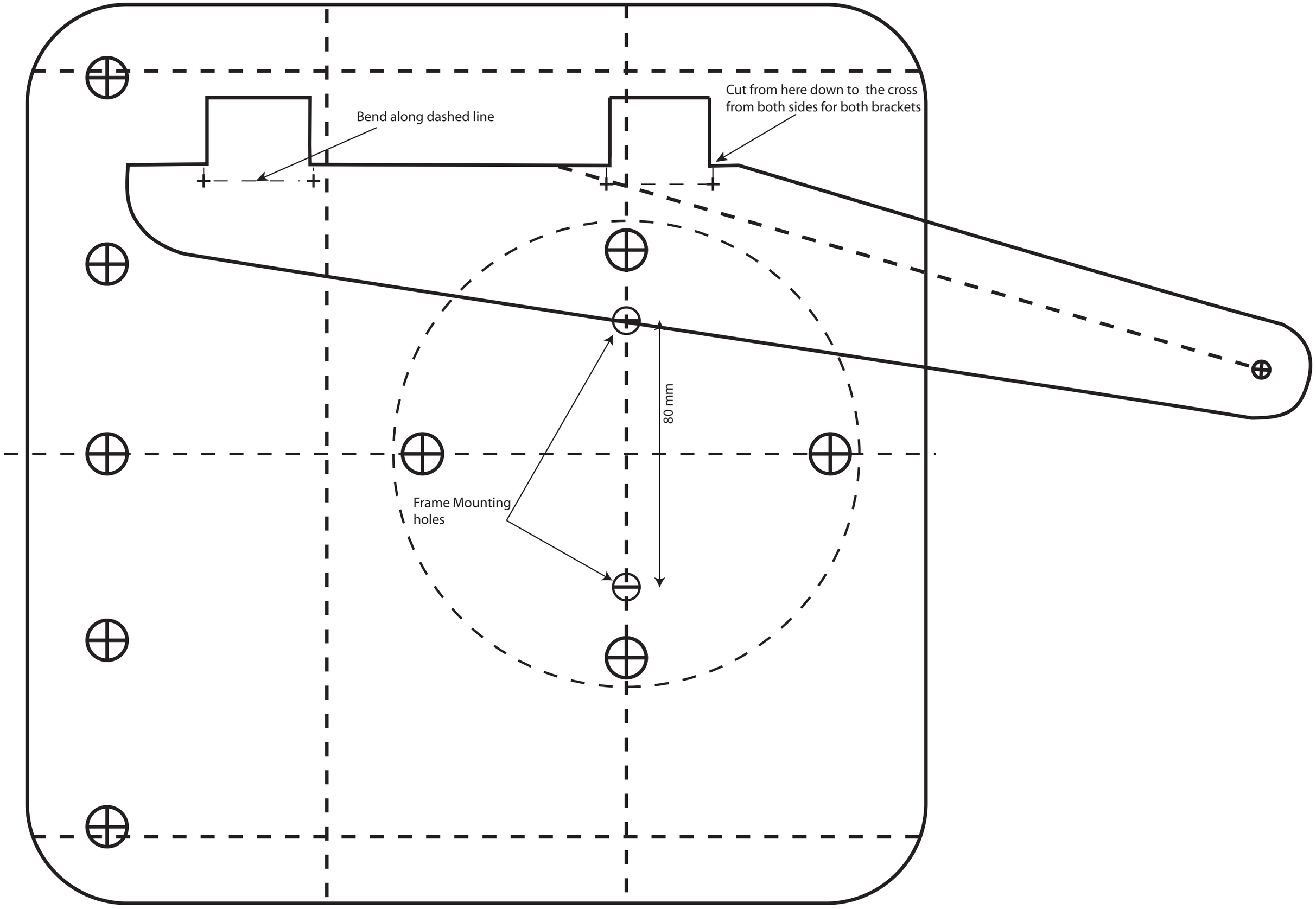5 mm aluminium Size A3 print Check that screw holes in upper plate match those in the frame